

1. First, **determine where your shelves will be.** Mark each Corner Post (CP) next to each appropriate hole. It's quickest to mark all four CP's at once.
2. **Lay two CPs on a flat surface** like a pickup bed or a workbench, one CP on the left, one on the right.
3. You'll have two lengths of **Double Rivet Beams (DRB)**. 48" DRBs have one or two holes drilled midway down the length. 40" DRBs do not. All DRBs will be installed with the lip toward the bottom of the rack.
4. **Install a 48" DRB** at the bottom of the CP in the 3rd and 4th keyholes from the bottom with the lip toward the bottom of the rack. **Knock it UP** into the keyholes. These DRBs will ride on the pallet.
5. **Stand the structure upright** with the DRB you've just installed toward the ground with the CPs pointing up.
6. Now **install the upper 48" DRBs in the keyholes** you marked. **Knock them DOWN** into the keyholes. They will support the shelves.
7. **Do this for each shelf**, making the sides of a rack.
8. **Take the two sides and connect them together** with one of the 40" DRBs at the same height as the 48" DRBs you've already installed. This can be done with the side leaning up against something or preferably held up by a team member. Install the corresponding 40" DRB on the opposite side. Keep going and do the bottom 40" DRBs last.
9. When the rack is fully assembled **lift it onto the pallet.** The CP bottoms will hold the rack to the pallet. No nails or screws are needed.
10. Finally, **add the shelves.** Only two and three level racks will have a shelf on the bottom.



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